

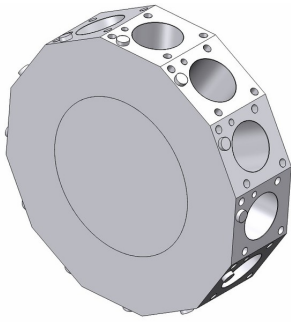
# Okuma LB/LU 2000-3000 EX M/MY/MW/MYW

Toolholder Program



# LB/LU 2000-3000 EX M/MY/MW/MYW

Coromant Capto® Program



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## OD clamping unit

C4 C4-TRE-OK60A

Standard

C4 C4-TLE-OK60A

Standard



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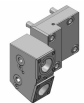
## OD clamping unit, short

C4 343-830111C447

For quotation



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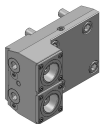
## OD clamping unit, double, 24 station

C4 343-830111C1138

For quotation



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## OD clamping unit, double, Y axis

C4 C4-TRE-OK60A-YT

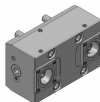
Standard

C4 C4-TLE-OK60A-YT

Standard



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## OD clamping unit, both sides

C4 C4-TRE-OK60A-DT

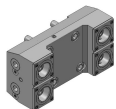
Standard

C4 C4-TLE-OK60A-DT

Standard



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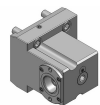
## OD clamping unit, both sides, double, Y axis

C4 343-830111C433

For quotation



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## Face and ID clamping unit

C4 C4-TRI-OK60A

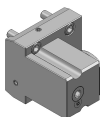
Standard

C4 C4-TLI-OK60A

Standard



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## Face and ID clamping unit, sub spindle

C4 C4-TRI-OK60A-SS

Standard

C4 C4-TLI-OK60A-SS

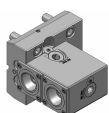
Standard

# LB/LU 2000-3000 EX M/MY/MW/MYW

## Coromant Capto® Program



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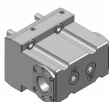


### Face and ID clamping unit, double

|    |                |               |
|----|----------------|---------------|
| C4 | 343-830111C448 | For quotation |
|----|----------------|---------------|



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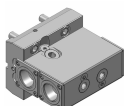


### Face and ID clamping unit, both sides

|    |                 |          |
|----|-----------------|----------|
| C4 | C4-TRI-OK60A-DT | Standard |
| C4 | C4-TLI-OK60A-DT | Standard |



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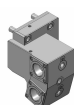


### Face and ID clamping unit, both sides, double

|    |                 |               |
|----|-----------------|---------------|
| C4 | 343-830111C1294 | For quotation |
|----|-----------------|---------------|



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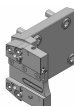


### Face and ID clamping unit, double, 24 station

|    |                 |               |
|----|-----------------|---------------|
| C4 | 343-830111C1139 | For quotation |
|----|-----------------|---------------|



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### Cut-off holder, adjustable, HP-IC

|       |                            |          |
|-------|----------------------------|----------|
| SH 32 | APBR-OK60A-25-HP IC 80 bar | Standard |
| SH 32 | APBL-OK60A-25-HP IC 80 bar | Standard |



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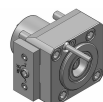


### Cut-off holder, adjustable, long, HP-IC

|       |               |           |               |
|-------|---------------|-----------|---------------|
| SH 32 | 343-810100R48 | IC 80 bar | For quotation |
| SH 32 | 343-810100L48 | IC 80 bar | For quotation |



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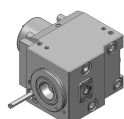


### OD drill/milling unit

|    |                |     |           |          |
|----|----------------|-----|-----------|----------|
| C4 | C4-DNE-OK60A-E | 1:1 | EC        | Standard |
| C4 | C4-DNE-OK60A-I | 1:1 | IC 80 bar | Standard |



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### Face drill/milling unit

|    |                |     |           |          |
|----|----------------|-----|-----------|----------|
| C4 | C4-DNI-OK60A-E | 1:1 | EC        | Standard |
| C4 | C4-DNI-OK60A-I | 1:1 | IC 80 bar | Standard |



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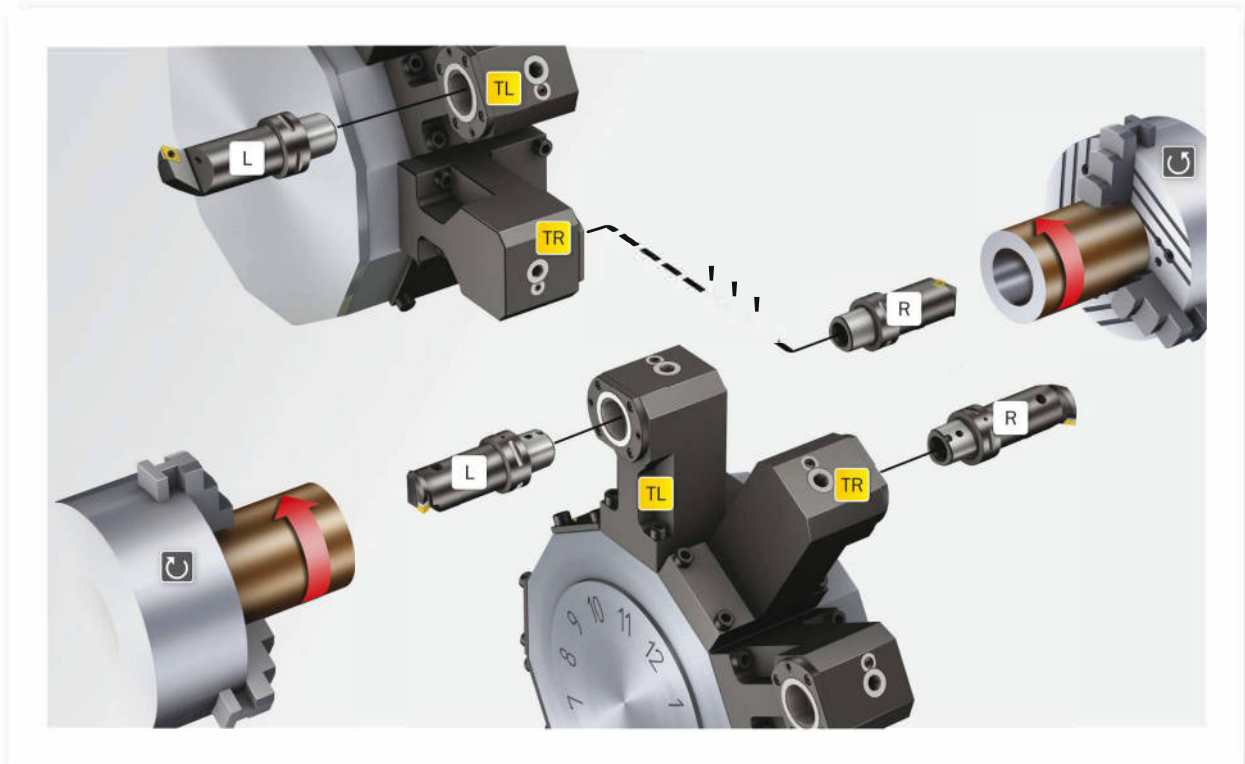


### Face drill/milling unit, both sides

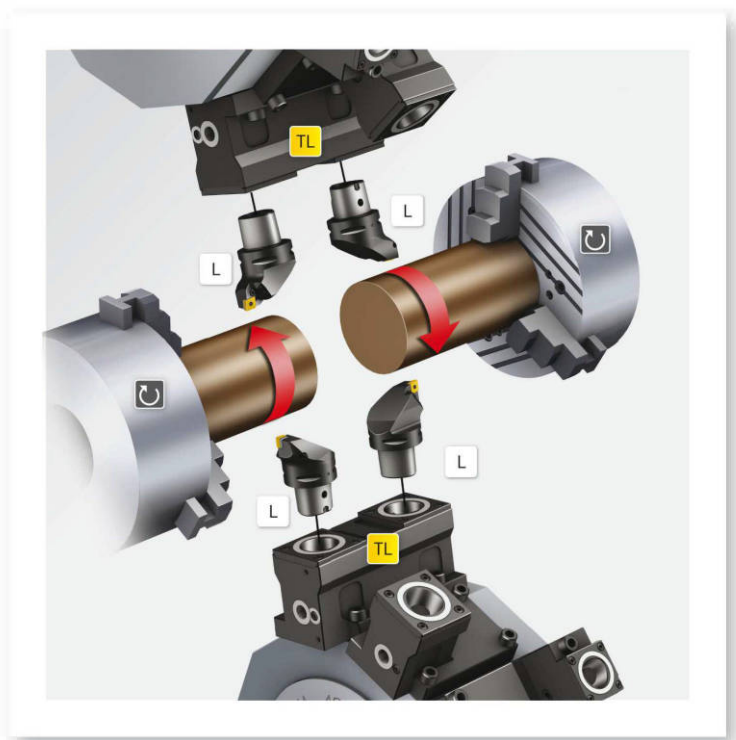
|    |                 |     |    |               |
|----|-----------------|-----|----|---------------|
| C4 | 343-830820N2463 | 1:1 | EC | For quotation |
|----|-----------------|-----|----|---------------|

# How to choose clamping unit

## Internal setup



## External setup

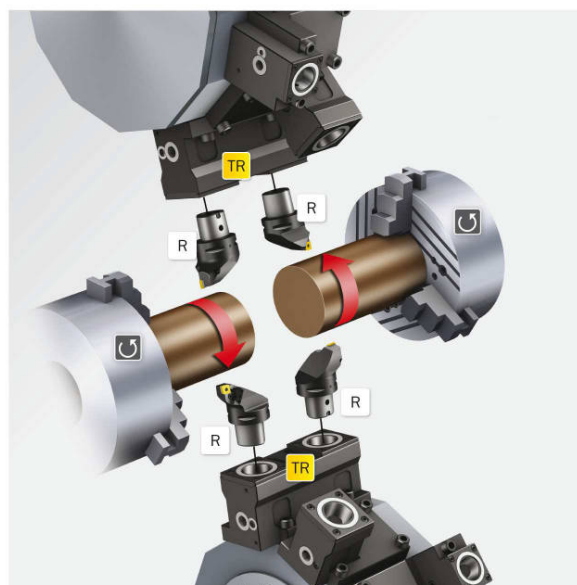


## Internal setup

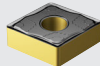
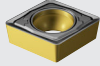
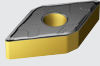
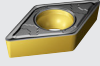
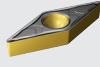


## External setup

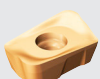
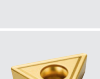
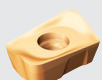
-  Right hand cutting unit
-  Left hand cutting unit
-  Right hand clamping unit
-  Left hand clamping unit
-  Clockwise spindle rotation (M04)
-  Counter-clockwise spindle rotation (M03)



## Turning applications

| Tool holder     |                                                                                     | Insert/Tool |                | Insert                                                                              |   |                           |                                                                                       |
|-----------------|-------------------------------------------------------------------------------------|-------------|----------------|-------------------------------------------------------------------------------------|---|---------------------------|---------------------------------------------------------------------------------------|
| T-Max® P        |    | >           | CNMG           |    |   |                           |                                                                                       |
| CoroTurn® 107   |    | >           | CCMT           |    |   |                           |                                                                                       |
| T-Max® P        |    | >           | DNMG           |    |   |                           |                                                                                       |
| CoroTurn® 107   |    | >           | DCMT           |    |   |                           |                                                                                       |
| CoroTurn® 107   |    | >           | VBMT           |    |   |                           |                                                                                       |
| CoroThread® 266 |    | >           | 266            |    |   |                           |                                                                                       |
| CoroTurn® SL    |   | >           | CoroTurn® 107  |   | > | TCMT                      |   |
| CoroTurn® 107   |  |             |                |                                                                                     |   |                           |                                                                                       |
| CoroTurn® 107   |  |             |                |                                                                                     |   |                           |                                                                                       |
| Silent Tools™   |  | >           | CoroTurn® 107  |  | > | VBMT                      |  |
| Drill adaptor   |  | >           | CoroDrill® 870 |  | > | Exchangeable drill tip    |  |
|                 |                                                                                     | └           | CoroDrill® 881 |  | > | Indexable drilling insert |  |
|                 |                                                                                     | └           | EasyFix        |  | > | Boring bars               |  |
|                 |                                                                                     |             |                |                                                                                     | └ | Boring bars               |  |
|                 |                                                                                     |             |                |                                                                                     | └ | Boring bars               |  |

## Rotating applications

| Tool holder     | Insert/Collet/Tool                                                                  |                      | Insert                                                                               |                                                                                                         |
|-----------------|-------------------------------------------------------------------------------------|----------------------|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------|
| Coromant EH     |    | > CoroMill® 316      |     |                                                                                                         |
|                 |    | > CoroMill® 390      |     | > R390               |
|                 |    | > CoroMill® 490      |     | > 490R               |
|                 |    | > CoroMill® 216      |     | > R216               |
|                 |    | > CoroMill® 300      |     | > R300               |
|                 |    | > CoroBore® 824      |     | > CXS                |
|                 |    | > CoroBore® 825      |     | > TCMT               |
| CoroChuck™ 930  |  | > Cylindrical collet |   | > CoroMill® Plura  |
|                 |                                                                                     |                      |  | > CoroDrill® 860   |
| ER collet chuck |  | > ER collet          |   | > CoroMill® Plura  |
|                 |                                                                                     |                      |  | > CoroDrill® 860   |
| CoroMill® 390   |  | > R390               |   |                                                                                                         |