

Haas

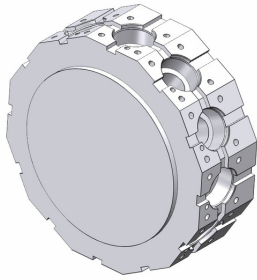
ST-20/25/30/35, DS-30 (BMT65)

Toolholder Program

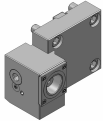


ST-20/25/30/35, DS-30 (BMT65)

Coromant Capto® Program



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Straight clamping unit

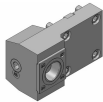
C4	C4-TRE-BT65A
C4	C4-TLE-BT65A

Standard

Standard



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Straight clamping unit

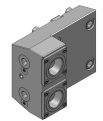
C5	C5-TRE-BT65A
C5	C5-TLE-BT65A

Standard

Standard



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Straight clamping unit, double, Y axis

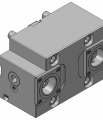
C4	C4-TRE-BT65A-YT
C4	C4-TLE-BT65A-YT

Standard

Standard



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Straight clamping unit, both sides

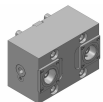
C4	C4-TRE-BT65A-DT
C4	C4-TLE-BT65A-DT

Standard

Standard



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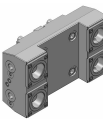
Straight clamping unit, both sides (special offer!)

C4	343-830111C568
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For quotation



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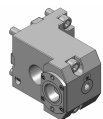
Straight clamping unit, both sides, double, Y axis

C4	343-830111C696
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For quotation



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Right angle clamping unit

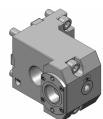
C4	C4-TLI-BT65A
C4	C4-TRI-BT65A

Standard

Standard



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Right angle clamping unit

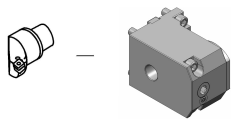
C5	C5-TRI-BT65A
C5	C5-TLI-BT65A

Standard

Standard

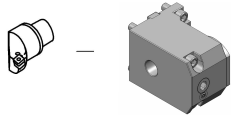
ST-20/25/30/35, DS-30 (BMT65)

Coromant Capto® Program



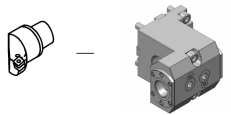
Right angle clamping unit, back set

C4	C4-TRI-BT65A-SS	Standard
C4	C4-TLI-BT65A-SS	Standard



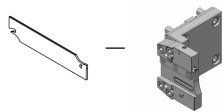
Right angle clamping unit, back set

C5	343-830111C716	For quotation
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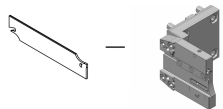
Right angle clamping unit, both sides

C4	343-830111C736	For quotation
C5	343-830111C717	For quotation



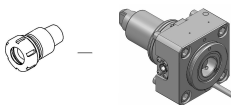
Cut-off holder, adjustable, HP-IC

SH 32	APBR-BT65A-25-HP IC 80 bar	Standard
SH 32	APBL-BT65A-25-HP IC 80 bar	Standard



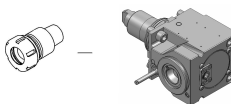
Cut-off holder, adjustable, long, HP-IC

SH 32	APBR-BT65A-25-HP-ET IC 80 bar	Standard
SH 32	APBL-BT65A-25-HP-ET IC 80 bar	Standard



Straight drill/milling unit

C4	C4-DNE-BT65A-E	1:1	EC	Standard
C4	C4-DNE-BT65A-I	1:1	IC 80 bar	Standard

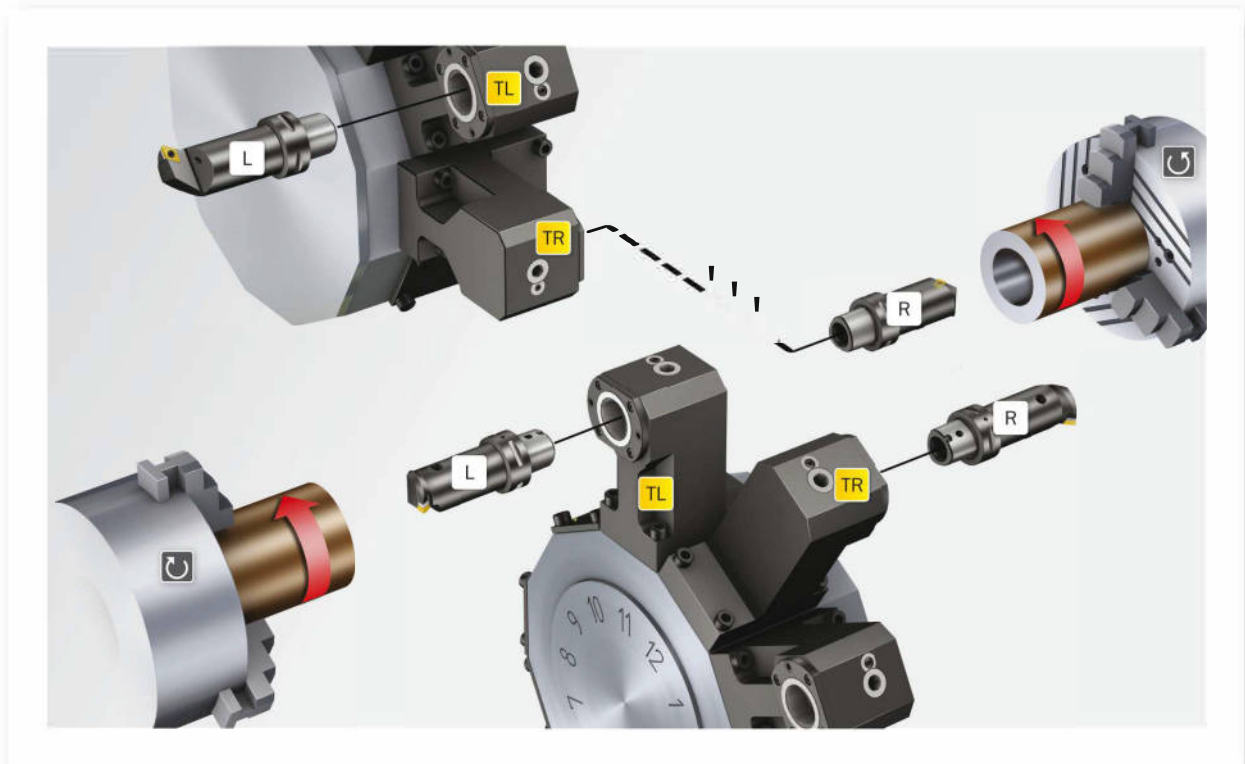


Right angle drill/milling unit, LF=72

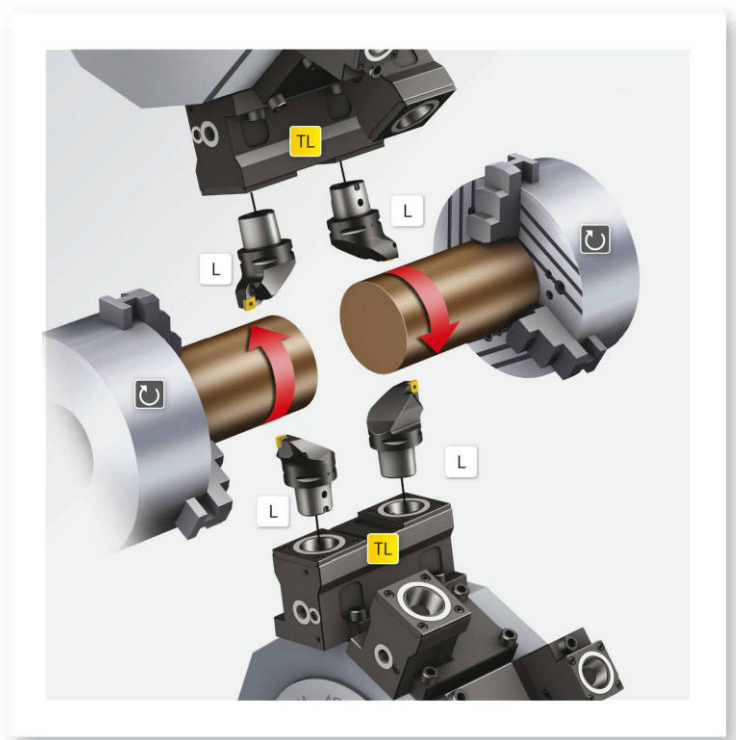
C4	C4-DNI-BT65B-E	1:1	EC	Standard
C4	C4-DNI-BT65B-I	1:1	IC 80 bar	Standard

How to choose clamping unit

Internal setup



External setup

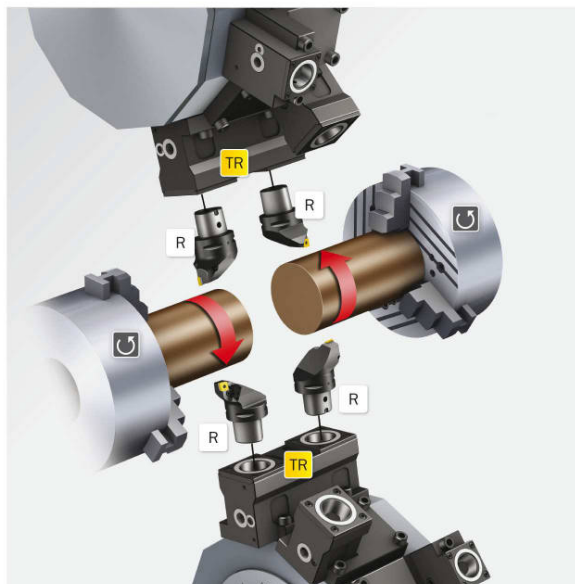


Internal setup

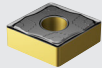
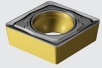
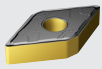
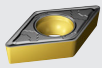
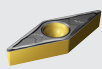
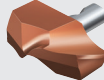


External setup

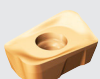
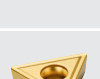
-  Right hand cutting unit
-  Left hand cutting unit
-  Right hand clamping unit
-  Left hand clamping unit
-  Clockwise spindle rotation (M04)
-  Counter-clockwise spindle rotation (M03)



Turning applications

Tool holder		Insert/Tool		Insert	
T-Max® P		>	CNMG		
CoroTurn® 107		>	CCMT		
T-Max® P		>	DNMG		
CoroTurn® 107		>	DCMT		
CoroTurn® 107		>	VBMT		
CoroThread® 266		>	266		
CoroTurn® SL		>	CoroTurn® 107		> TCMT 
CoroTurn® 107					
CoroTurn® 107					
Silent Tools™		>	CoroTurn® 107		> VBMT 
Drill adaptor		>	CoroDrill® 870		> Exchangeable drill tip 
		>	CoroDrill® 881		> Indexable drilling insert 
		>	EasyFix		> Boring bars 
					> Boring bars 
					> Boring bars 

Rotating applications

Tool holder	Insert/Collet/Tool		Insert	
Coromant EH		> CoroMill® 316		
		> CoroMill® 390		> R390 
		> CoroMill® 490		> 490R 
		> CoroMill® 216		> R216 
		> CoroMill® 300		> R300 
		> CoroBore® 824		> CXS 
		> CoroBore® 825		> TCMT 
CoroChuck™ 930		> Cylindrical collet		> CoroMill® Plura 
				> CoroDrill® 860 
ER collet chuck		> ER collet		> CoroMill® Plura 
				> CoroDrill® 860 
CoroMill® 390		> R390	