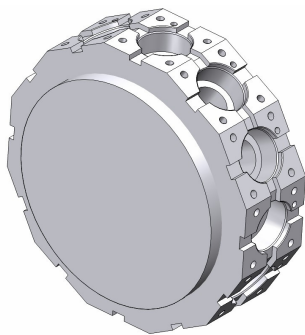


Doosan Puma 2100,2600(II) M/MS/Y/SY (BMT65) Toolholder Program

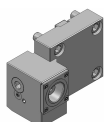


Puma 2100,2600(II) M/MS/Y/SY (BMT65)

Coromant Capto® Program



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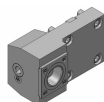


Straight clamping unit

C4	C4-TRE-BT65A	Standard
C4	C4-TLE-BT65A	Standard



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Straight clamping unit

C5	C5-TRE-BT65A	Standard
C5	C5-TLE-BT65A	Standard



—

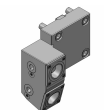


Straight clamping unit, double, Y axis

C4	C4-TRE-BT65A-YT	Standard
C4	C4-TLE-BT65A-YT	Standard



—

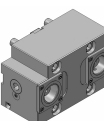


Straight clamping unit, double (only for turret size 365)

C4	C4-TRE-BT65A-TT	Standard
C4	C4-TLE-BT65A-TT	Standard



—

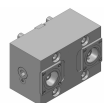


Straight clamping unit, both sides

C4	C4-TRE-BT65A-DT	Standard
C4	C4-TLE-BT65A-DT	Standard



—

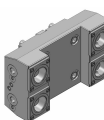


Straight clamping unit, both sides (special offer!)

C4	343-830111C568	For quotation
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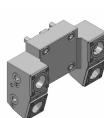


Straight clamping unit, both sides, double, Y axis

C4	343-830111C696	For quotation
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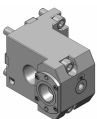
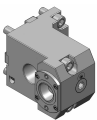
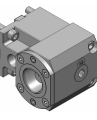
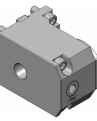
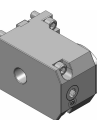
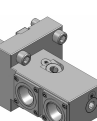
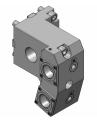
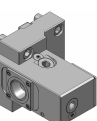
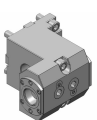
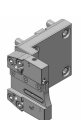
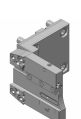


Straight clamping unit, both sides, double (only for turret size 365)

C4	343-830111C1302	For quotation
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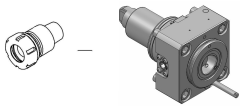
Puma 2100,2600(II) M/MS/Y/SY (BMT65)

Coromant Capto® Program

		Right angle clamping unit	
		C4	C4-TLI-BT65A
		C4	C4-TRI-BT65A
		Right angle clamping unit	
		C5	C5-TRI-BT65A
		C5	C5-TLI-BT65A
		Right angle clamping unit	
		C6	343-830111C1077
		Right angle clamping unit, back set	
		C4	C4-TRI-BT65A-SS
		C4	C4-TLI-BT65A-SS
		Right angle clamping unit, back set	
		C5	343-830111C716
		Right angle clamping unit, double	
		C4	343-830111C698
		Right angle clamping unit, double (only for turret size 365)	
		C4	343-830111C1018
		Right angle clamping unit, both sides	
		C4	343-830111C575
		Right angle clamping unit, both sides	
		C4	343-830111C736
		C5	343-830111C717
		Cut-off holder, adjustable, HP-IC	
		SH 32	APBR-BT65A-25-HP IC 80 bar
		SH 32	APBL-BT65A-25-HP IC 80 bar
		Cut-off holder, adjustable, long, HP-IC	
		SH 32	APBR-BT65A-25-HP-ET IC 80 bar
		SH 32	APBL-BT65A-25-HP-ET IC 80 bar

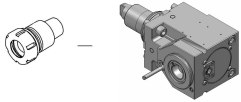
Puma 2100,2600(II) M/MS/Y/SY (BMT65)

Coromant Capto® Program



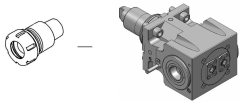
Straight drill/milling unit

C4	C4-DNE-BT65A-E	1:1	EC	Standard
C4	C4-DNE-BT65A-I	1:1	IC 80 bar	Standard



Right angle drill/milling unit, LF=100

C4	C4-DNI-BT65A-E	1:1	EC	Standard
C4	C4-DNI-BT65A-I	1:1	IC 80 bar	Standard

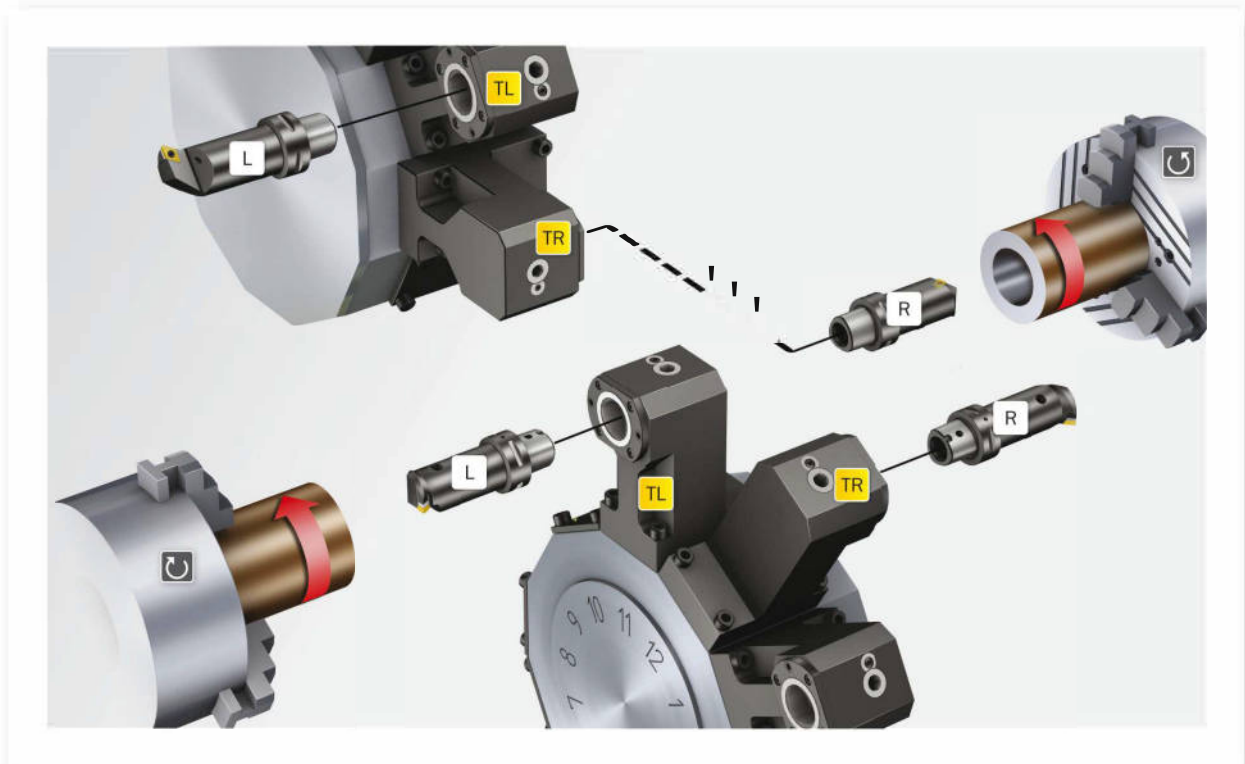


Right angle drill/milling unit, both sides (+68/-64), LF=100

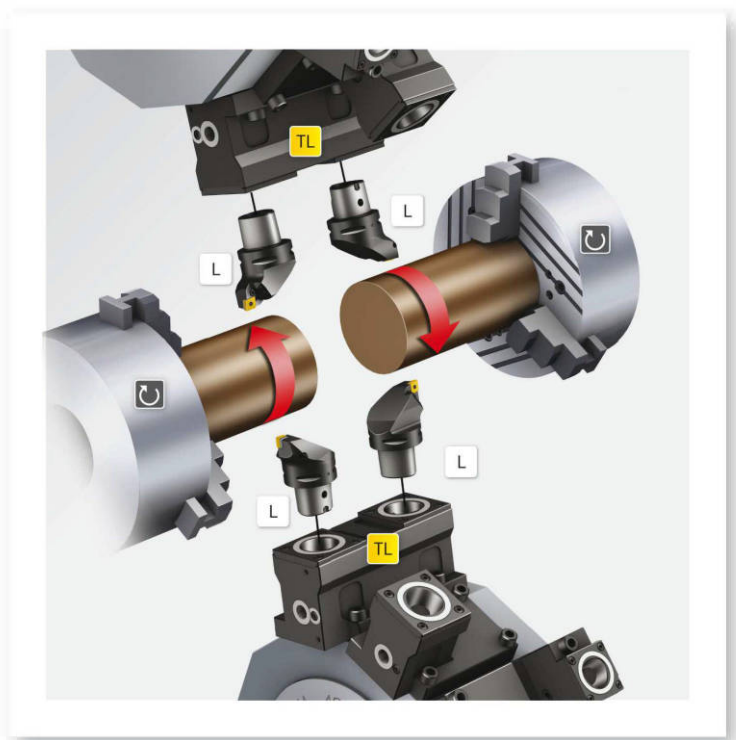
C4	343-830820N2308	1:1	EC	For quotation
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How to choose clamping unit

Internal setup



External setup

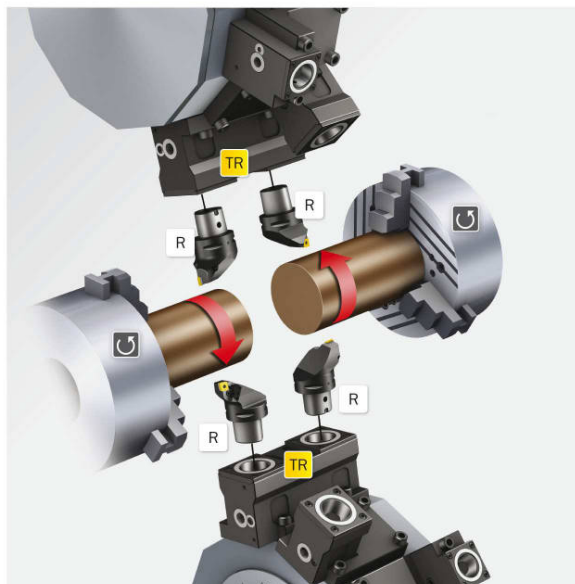


Internal setup

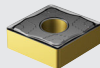
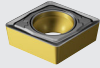
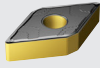
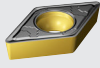
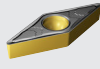
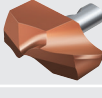


External setup

-  Right hand cutting unit
-  Left hand cutting unit
-  Right hand clamping unit
-  Left hand clamping unit
-  Clockwise spindle rotation (M04)
-  Counter-clockwise spindle rotation (M03)



Turning applications

Tool holder		Insert/Tool		Insert			
T-Max® P		>	CNMG				
CoroTurn® 107		>	CCMT				
T-Max® P		>	DNMG				
CoroTurn® 107		>	DCMT				
CoroTurn® 107		>	VBMT				
CoroThread® 266		>	266				
CoroTurn® SL		>	CoroTurn® 107		>	TCMT	
CoroTurn® 107							
CoroTurn® 107							
Silent Tools™		>	CoroTurn® 107		>	VBMT	
Drill adaptor		>	CoroDrill® 870		>	Exchangeable drill tip	
		>	CoroDrill® 881		>	Indexable drilling insert	
		>	EasyFix		>	Boring bars	
					>	Boring bars	
					>	Boring bars	

Rotating applications

Tool holder	Insert/Collet/Tool		Insert	
Coromant EH		> CoroMill® 316		
		> CoroMill® 390		> R390 
		> CoroMill® 490		> 490R 
		> CoroMill® 216		> R216 
		> CoroMill® 300		> R300 
		> CoroBore® 824		> CXS 
		> CoroBore® 825		> TCMT 
CoroChuck™ 930		> Cylindrical collet		> CoroMill® Plura 
				> CoroDrill® 860 
ER collet chuck		> ER collet		> CoroMill® Plura 
				> CoroDrill® 860 
CoroMill® 390		> R390	