

XLCFN B

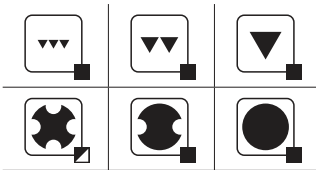
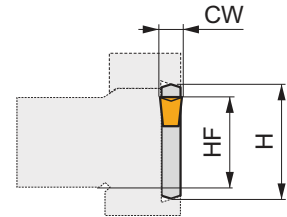
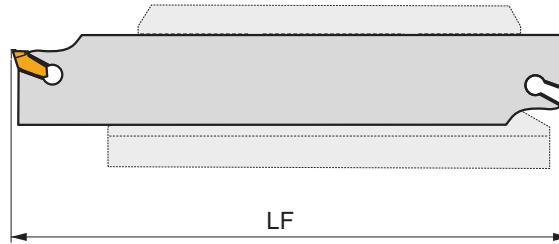
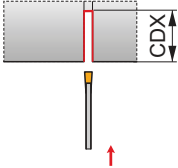


PRAMET



Double-Ended Parting-off Blade for LFMX Inserts

Blade for parting-off applications up to 80 mm maximum depth or Ø160 mm bar material. Suited for single-sided LFMX inserts. Available in heights of 26, 32 or 45 mm. Can be fitted into the DU Pramet basic holders. Blade treated for longer tool life.



Product	HF	H	LF	CW	CDX	kg	GI	KV
	[mm]	[mm]	[mm]	[mm]	[mm]			
N XLCFN 2601 J 1.60	21.4	26	110	1.50	15	0.03	GI132	KV
XLCFN 2601 J 2.00	21.4	26	110	2.00	25	0.04	GI061	KV
XLCFN 2602 J 3.00	21.4	26	110	3.10	37.5	0.05	GI001	KV
XLCFN 2603 J 4.00	21.4	26	110	4.10	40	0.06	GI002	KV
XLCFN 3201 M 1.60	25	32	150	1.50	15	0.06	GI132	KV
XLCFN 3201 M 2.00	25	32	150	2.00	25	0.11	GI061	KV
XLCFN 3202 M 3.00	25	32	150	3.10	50	0.08	GI001	KV
XLCFN 3203 M 4.00	25	32	150	4.10	50	0.11	GI002	KV
XLCFN 3204 M 5.00	25	32	150	5.10	60	0.14	GI004	KV
XLCFN 3205 M 6.35	25	32	150	6.35	60	0.17	GI005	KV
XLCFN 4502 S 3.00	32	45	250	3.10	80	0.12	GI001	KV
XLCFN 4503 S 4.00	32	45	250	4.10	80	0.19	GI002	KV
XLCFN 4504 S 5.00	32	45	250	5.10	80	0.28	GI004	KV
XLCFN 4505 S 6.35	32	45	250	6.35	80	0.40	GI005	KV

GI	LFMX	LFMX
GI001	LFMX 3.1-	-
GI002	LFMX 4.1-	-
GI004	LFMX 5.1-	-
GI005	LFMX 6.35-	-
GI061	LFMX 2.0-	LFMX 2.2-
GI132	LFMX 1.5-	LFMX 1.6-