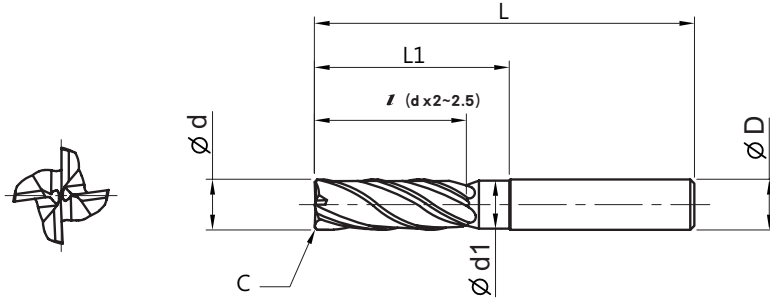


## EE - d x 2~2.5



| MODE   | Diameter | Flute Length | Efficient Length | Neck Diameter | Shank Diameter | Chamfer | Full Length |
|--------|----------|--------------|------------------|---------------|----------------|---------|-------------|
|        | d        | l            | L1               | d1            | D              | C       | L           |
| EE0304 | 3        | 7.0          | 10               | 2.8           | 6              | 0.05    | 50          |
| EE0404 | 4        | 10.0         | 14               | 3.7           | 6              | 0.06    | 50          |
| EE0504 | 5        | 12.0         | 17               | 4.6           | 6              | 0.08    | 50          |
| EE0554 | 5.5      | 12.0         | 17               | 5.1           | 6              | 0.08    | 50          |
| EE0604 | 6        | 13.0         | 20               | 5.5           | 6              | 0.09    | 50          |
| EE0654 | 6.5      | 13.0         | 20               | 6             | 8              | 0.10    | 60          |
| EE0704 | 7        | 16.0         | 23               | 6.4           | 8              | 0.11    | 60          |
| EE0754 | 7.5      | 16.0         | 23               | 6.9           | 8              | 0.11    | 60          |
| EE0804 | 8        | 19.0         | 25               | 7.4           | 8              | 0.12    | 60          |
| EE0854 | 8.5      | 19.0         | 25               | 7.9           | 8              | 0.13    | 60          |
| EE0904 | 9        | 21.0         | 28               | 8.3           | 10             | 0.14    | 75          |
| EE0954 | 9.5      | 21.0         | 28               | 8.8           | 10             | 0.14    | 75          |
| EE1004 | 10       | 22.0         | 30               | 9.2           | 10             | 0.15    | 75          |
| EE1204 | 12       | 26.0         | 32               | 11.2          | 12             | 0.18    | 75          |

Application :

★ Perfect    ◎ Excellent    ○ Good

| Coating | Carbon steel,<br>Alloy steel | Pre-harden steel | High-hardened |        |        |        | Stainless steel | Titanium alloy | Nickel/Inconel<br>alloy | Copper alloy | Aluminum alloy |
|---------|------------------------------|------------------|---------------|--------|--------|--------|-----------------|----------------|-------------------------|--------------|----------------|
|         |                              | ~45HRC           | ~50HRC        | ~55HRC | ~60HRC | ~65HRC |                 |                |                         |              |                |
| nACRo   | ◎                            | ◎                | ○             |        |        |        | ○               |                |                         |              |                |

