

# PREVIEW **NEW PRODUCTS**



**DORMER PRAMET** 

# Authorized distributor for

**PRAMET** 

# **NEW PRODUCTS 2023.1 – INDEXABLE TURNING**

# T9415

NEW GENERATION MT-CVD GRADE

## **FIRST CHOICE GRADE** for various steel (ISO-P) turning.

**TOOL LIFE AND PRODUCTIVITY** significantly increased compared to previous grades.

# **IMPROVED RELIABILITY,**

especially in unstable conditions.

**HIGH PRECISION** improves indexing accuracy and reduces idle time.

### **REDUCED CUTTING FORCES** and enhanced performance.

**BETTER SEATING STABILITY** and improved overall tool life.

**SUSTAINABLE** and environmentally friendly offer.

# EASIER WEAR DETECTION.



ADDITIONAL

KR



**P**&M

CAST IRON

TURNING EXPANSION

NEW LINE OF TOOLS FOR NEGATIVE INSERTS



**RELIABLE AND SECURE** cutting process in cast iron turning.

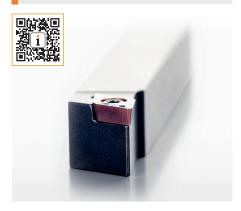
LONG TOOL LIFE achieved in abrasive materials.

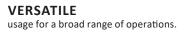
**APPLICATION RANGE** expanded for heavier operations.



**S-TYPE** 

SLIDING HEAD TURNING TOOLS





TOOL LIFE greatly improved, especially in steels.

PRODUCTIVITY increased due to wider feed rate range.

**APPLICATION RANGE** expanded for most workpiece materials.



# **NEW PRODUCTS 2023.1 – INDEXABLE MILLING**

# SON06C

ECONOMICAL 16-EDGED FACE MILLING

**16 CUTTING EDGES** for even greater economy and cost saving.

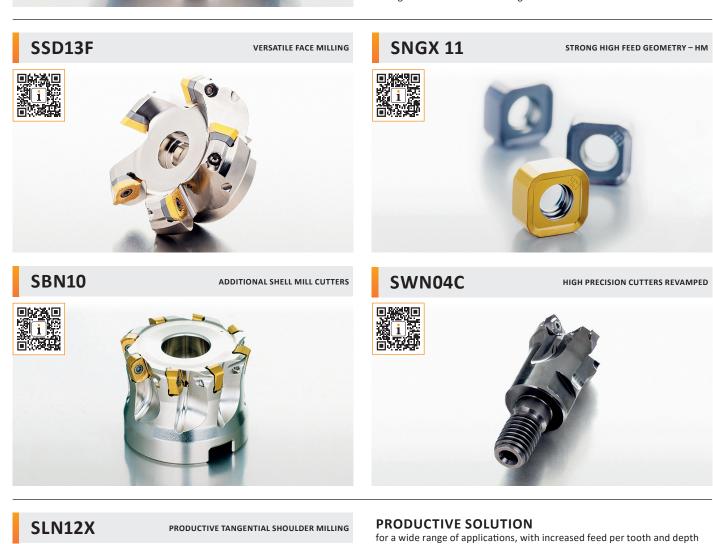
EASY TO SELECT a geometry for light, medium or rough cuts.

**VERSATILE USE** in wide range of workpiece materials.

**8 CUTTING EDGES** insert SNMX for depth of cut up to 7 mm.

**HIGH METAL REMOVAL RATE** in economical solution.

**HIGH SURFACE QUALITY** in larger diameter cutters and higher feeds.





of cut.

**SMOOTH CUTTING ACTION** reduced spindle load, excellent chip evacuation and process stability.

**TRUE 90° CORNER** with improved wall accuracy and straightness.

**IMPROVED CHIP EVACUATION** expands application range for low-power machines and small depths of cut.

**OPERATIONAL VERSATILITY** offering an economic solution.





# SOUTHERN CUTTING TECHNOLOGY

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