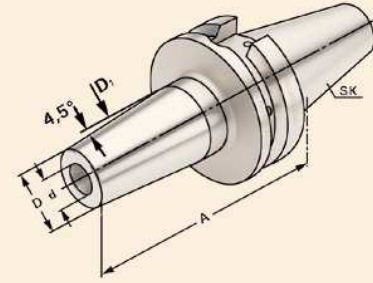


# BT-SC

## SHRINK FIT HOLDERS



**Application:**  
For mounting straight-shank tools.



MAS 403 BT

JIS B 6339



↗ ≤ 0,003

G6,3  
15.000 min<sup>-1</sup>

Order no.	Taper	d	A	D	D <sub>1</sub>
BT.30AD-SC.03.080	BT 30	3	80	11	15
BT.30AD-SC.04.080	BT 30	4	80	14	22
BT.30AD-SC.05.080	BT 30	5	80	16	22
BT.30AD-SC.06.080	BT 30	6	80	21	27
BT.30AD-SC.08.080	BT 30	8	80	21	27
BT.30AD-SC.10.090	BT 30	10	90	24	32
BT.30AD-SC.12.090	BT 30	12	90	24	32
BT.30AD-SC.14.090	BT 30	14	90	27	34
BT.30AD-SC.16.090	BT 30	16	90	27	34
BT.30AD-SC.18.090	BT 30	18	90	33	42
BT.30AD-SC.20.090	BT 30	20	90	33	42
BT.30AD-SC.25.100	BT 30	25	100	44	53
BT.40ADB-SC.03.080	BT 40	3	80	11	15
BT.40ADB-SC.04.080	BT 40	4	80	14	22
BT.40ADB-SC.05.080	BT 40	5	80	16	22
BT.40ADB-SC.06.090	BT 40	6	90	21	27
BT.40ADB-SC.08.090	BT 40	8	90	21	27
BT.40ADB-SC.10.090	BT 40	10	90	24	32
BT.40ADB-SC.12.090	BT 40	12	90	24	32
BT.40ADB-SC.14.090	BT 40	14	90	27	34
BT.40ADB-SC.16.090	BT 40	16	90	27	34
BT.40ADB-SC.18.090	BT 40	18	90	33	42
BT.40ADB-SC.20.090	BT 40	20	90	33	42
BT.40ADB-SC.25.100	BT 40	25	100	44	53
BT.40ADB-SC.32.100	BT 40	32	100	44	53

For Ø 3, 4 and 5 mm only solid carbide tool shanks must be used!

**Note:** Toolholders suitable for induction-, contact- and hot air shrink units.  
Ø 3, 4, 5 with h4-tolerance and Ø 6 – Ø 32 with h6-tolerance



192 - 193

DIN 69871

ISO 60

MAS 403 BT

DIN 2080

HSKA

VDI

MORSE

